

## HYDRAULIC STEERING CONVERSION KITS WIT BY PASS SYSTEM AND SECURITY VALVE FOR 768 - 8073 - 8040 - 8043 8045 - 8050 - 8053-STEYR TRACTORS ASSEMBLING INSTRUCTION

1. The hydraulic oil pump will be assembled.
2. The oilreservoir will be attachedto the cylinder head front right bolt.
3. The lift assembly. Bracket should be fitted to the engine body.
4. The lift valve and piston should be assembled.
5. A hose 5/8 R6 should be assembled from reservoir to oil pump.
6. Return hose from lift to reservoir 3/8 R6.
7. Pressure hose from oil pump to lift 5/16 R1.
8. While installing the long on to lift command arm be sure that installing sholud slightly not by force otherwise the steering does not work properly.
9. After that center the valve shaft and fasten with M 8 bolts.
10. Use special sae 10 or 20 oil (1 Lt) start engine, check oil level add samemore if necessary, check fastening bolts and hoses after 1 week.
11. The justing screw of the pressure valve.

