

MF 240 - 240S MASSEY FERGUSON TRACTORS POWER STEERING CONVERSION KIT WITH BY-PASS SYSTEM INSTALLING INSTRUCTION

1. Install the hydraulic pump.
2. Install the assembly bracket to the engine body.
3. Mount left side double pitman arm. (Pitman arm is aligned according to the original axle.)
4. Mount right side single pitman arm. (Pitman arm is aligned according to the original axle.)
5. Install the lift and piston.
6. Install the long rod. After this installation adjust distance to 8 mm for front wheels.
7. Install the oil pressure hose.
8. Install the oil discharging hose.
9. Install the long rod.
10. Fill the oil. (Use special SAE no. 10 or no. 20) Start the engine check oil level and add some more oil if necessary.
11. The over pressure valve is preadjusted.
12. Tighten the lift contra nuts carefully.

